Serial No.: 09/847,127

Docket No.: A01043 (3247-7012)

<u>IN THE CLAMS:</u>

Claims 1-14 have been canceled.

Please add the following new claims.

15. (new) A process for flaring, comprising the steps of:

blending a first gas stream comprising at least about 3 mol % hydrogen and having a net heating value of less than about 913 Btu/scf, and

a second gas stream comprising hydrocarbons, said blending

producing a flare gas blend having at least about 3 mole % H₂, a heating value in a range of about 10 Btu/scf to about 275 Btu/scf, and about 70 wt % or lower hydrocarbon concentration,

producing a flare feed stream comprising the flare gas blend, feeding said flare feed stream to a flare, combusting said flare feed stream in conjunction with said flare.

- 16. (new) A process according to claim 15, wherein said combusting is a self-sustaining combustion.
- 17. (new) A process according to claim 15, wherein the first gas stream comprises hydrogen from ammonia dissociation.
- 18. (new) A process according to claim 15, wherein the first gas stream comprises synthesis gas.

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19. (new) A process according to claim 15, further comprising the step of: converting at least about 80% of said flare gas blend into CO_2 and H_2O .